

# Work Order ID 95657

\*95657\*

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January-16-13 8:43:55 AM

Item ID: D206-781-171KIV

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Hat Bin-Ivory

Start Date: 1/16/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 1/22/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: ✓ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

100

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-171KIV  
CHG001

0.00

0.00

0.00

0.00

0.00

0.00

Pick Kit

QC4- 100% Inspect kits for completeness

Memo

Memo

110

\*110\*

Packaging

Packaging

120

\*120\*

QC

Quality Control

JB  
Label  
only

AS  
5  
13.2.7

MCS 13-01-18

1

1

13-01-18 JB

1

AS  
5  
13.2.7

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**\*95657\***

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Item ID: D206-781-171KIV

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Hat Bin-Ivory

Start Date: 1/16/13

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 1/22/13

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Run Start

**\*NR1\***

Stop

**\*NR2\***

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*PP 95624*

*Q 06 06 08 13/27*

*ML 13-02-07*

*ML 13-02-07*

# Picklist Print

January-16-13 8:43:54 AM

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Work Order ID: 95657

Parent Item: D206-781-171KIV

Parent Item Name: Hat Bin-Ivory

Start Date: 1/16/13

Required Date: 1/22/13

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3824-1KIV Hat-Bin-Ivory	SM	Manufactured	No			110	Each	0.0000	1	95658			
D3851-1KIV Double-Ivory	SM	Manufactured	No			110	Each	71.0000	6	2B			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST066		71							
				51798		71				51798			
AN525-10R10 Screw	SM	Purchased	No			110	Each	117.0000	4	4	2B	13-01-18	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		117							
				13536		42				13536			
				19356		75							

**REFERENCE ONLY**  
**DART AEROSPACE LTD.**

**IIN-D407-781-3**  
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**5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS**

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1	1							D3821-1	PANEL - W/O ROTOR BRAKE
								D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
		1						D3822-1	VERTICAL TUNNEL, LH
		1						D3822-2	VERTICAL TUNNEL, RH
		1						D3822-3	VERTICAL TUNNEL, AFT CENTER
		1						D3822-5	VERTICAL TUNNEL, TOP
		1						D3822-7	VERTICAL TUNNEL, LOWER
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
		1						D3823-1	REAR OVERHEAD, LH
		1						D3823-2	REAR OVERHEAD, RH
		1						D3823-3	REAR OVERHEAD, CENTER
		10						AN525-10R24	SCREW
		10						NAS43DD3-68	SPACER
		1						D3824-1	HAT BIN
		1						D3824-3	HAT BIN
		6						D3851-1	DOUBLER
		4						AN525-10R10	SCREW
						1		D4077-1	OVERHEAD PANEL, LH
						1		D4077-2	OVERHEAD PANEL, RH
							1	D4118-1	ROTOR BRAKE PANEL
						1		D4119-1	PANEL
						6		NAS388-6-8P	SCREW
							4	NAS388-6-12P	SCREW
						6		NAS391B6P	WASHER
							4	MS21059L06	NUTPLATE
							8	MS20426AD3-3	RIVET

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